

### **DUMBO S.R.L.**

Via Umbro Casentinese, 148/b - 154 I-52011 BIBBIENA (AR) – ITALY Vies code IT01903010518

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www.bardimacchine.com

# Working centre line for fixtures and doors make SAC SUERI with CE specification.



CNC supervisor of global control of the line

SAC F60 tenoning unit with 1st spindle h.320 and 2nd spindle h.620,

Cutting machine with controlled axes

Electronic scale with stop,

Inclinable plane +/- 60° for shaped frames,

Top size 265x650 mm

Movement speed 4-16 m/1"

## Possibility of squaring directly on the short side carriage

GROUP TO END TRIMMING

Engine power kW 3 Blade diameter mm 350

## Automatic horizontal blade movement by program

Technical characteristics SHAFT / SPINDLE FOR TENONING
Spindle shaft diameter mm 50
1st Shaft/spindle length mm 320 Motor power kW 7.5
2nd Shaft/spindle length mm 620 Motor power kW 9.2
Vertical shaft/spindle stroke 560 mm

Max tool diameter mm 350

Continuous axis positioning



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 SAC P5 right-hand profiling unit with 3 h.320 shafts of which the second with double rotation, 2 rounding/slat recovery units with 2 positions, 1 hardware slot unit with 2 positions, 1 lower horizontal unit with 2 positions, feed and batting guide, all controlled by Supervisor

Outgoing transfer, motorized with sticker recovery device

# Technical features

## 1st Shaft

Shaft diameter 50mm
Shaft length 320mm
Vertical shaft/spindle stroke 275 mm
Motor power kW 7.5
Base diameter of the tool 110-140 mm
Max applicable tool diameter 240 mm
Continuous axis positioning

### 2nd Tree

Shaft diameter 50mm
Shaft length 320mm
Vertical shaft/spindle stroke 275 mm
Shaft horizontal stroke mm 80
Motor power kW 7.5
Base diameter of the tool 110-140 mm
Max applicable tool diameter 240 mm
Continuous axis positioning

### 3rd tree:

Shaft diameter 50mm Shaft length 320mm 2-position vertical stroke Motor power kW 7.5

## **Glazing Bead Recovery Group**

Motor power kW 2.2 Blade diameter mm 200 Horizontal blade adjustment mm 40

### **Advance device**

Motor power HP 1 Speeds from 4 – 20 m/1° Nr. 18 feed rollers

Transmissions of the rollers with cardan joints with pneumatic pressure

CN profiling counter guide



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## Profiling machine SAC SUERI series P4 SX



 SAC P4 left profiling unit with 2 h.320 shafts of which the first with double rotation, 1 horizontal upper unit with 2 positions, 1 hardware slot unit with 2 positions progress and batting guide, all controlled by Supervisor

Connection belt with shutters unloading device

# Technical features

1st Shaft Shaft diameter 50mm Shaft length 320mm Motor power kW 7.5

## Technical features

2nd Shaft Shaft diameter 50mm Shaft length 320mm Motor power kW 7.5